

ALWAYS FLUSH THE SYSTEM

1. Disconnect the pressure hose from the rack and place into a waste container. Disconnect the return hose from the pump and place into a waste container. Plug the pump inlet connector port.
2. Fill the pump reservoir with recommended power steering fluid for your vehicle.
3. While another person continues to fill the reservoir, turn over the engine in very short burst. DO NOT ALLOW the pump to run without fluid as this will cause damage to the part. Repeat this cycle until the fluid coming from the pressure hose is clear and contamination free.
4. Reconnect the pressure hose to the rack. Remove the inlet connector port plug and reconnect the return hose to the pump.
5. Refill the reservoir with the appropriate recommended fluid. DO NOT RECYCLE or REUSE the old fluid used to flush the system.
6. While another person continues to fill the reservoir, crank the engine and cycle the steering wheel from left lock to right lock position several times with the wheels not in contact with the ground. Add additional fluid as needed while cycling the steering wheel. The system is self-bleeding and after continuous cycles, all air within the system should be removed. Inspect reservoir fluid for bubbles or noise coming from the system. Continue to purge the system until all bubbles or noise are gone.
7. Do not over fill reservoir. Replace reservoir cap once system has been properly filled.

Rack & Pinion Power Steering System

