



FEL-PRO INSTALLATION TIPS

Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing product is better than the quality of its installation.

NOTE: RTV is included in this set.

INTAKE MANIFOLD GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

CHECK MANIFOLD CASTINGS for flatness of gasket surface. Resurface or replace if severely distorted or corroded.

ATTACH AND ALIGN GASKET.

FIBER FACED GASKET: Position gasket with plastic retainers inserted into second bolt hole from each end. Do not use any chemical adhesives or sealers when installing this gasket.

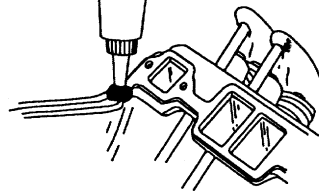
INSTALL END SEALS:

WHERE DOWEL PINS EXIST position seals over dowel pins.

- Continued -

WHERE NO DOWEL PINS EXIST position seals by applying a quick-drying adhesive sparingly in several places on each end of the block. Mount end seals. **Allow time for adhesive to set.** Test for slippage with light pressure. If end seals move, allow more time.

Secure ends of seals by making certain that protruding tabs from head gasket fit through holes in end seals. Press down to lock securely in place.



PRIOR TO INSTALLING INTAKE MANIFOLD apply a small dab of silicone sealer where all gaskets and seal(s) meet. **IMMEDIATELY PROCEED** to the next step, as sealer normally set up in 10-15 minutes.

REINSTALL INTAKE MANIFOLD TO ENGINE. Torque securely to OEM specifications.

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.

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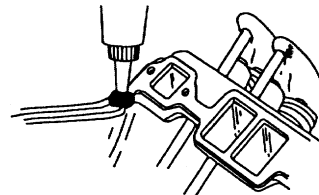
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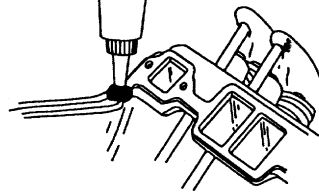
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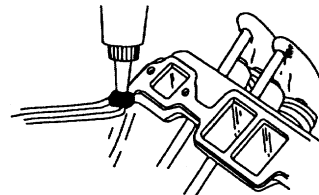
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