

INSTALL NEW SEALS.

UMBRELLA TYPE SEAL: Start valve stem seal over valve stem and push seal down on seal body until it touches top of valve stem guide or “boss.” The seal will find its proper position on the stem once the engine starts.

REPLACE VALVE SPRING ASSEMBLIES. Compress srpings just enough to install keepers. **IMPORTANT:** Excessive compression can result in spring retainer damaging valve stem seal. Release spring carefully.

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Form No. I-199 (Rev. 7/91)

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The valve stem seals included in this set are to be used where the spring and damper assembly minimum I.D. is 1 inch.

REMOVE SPRING ASSEMBLIES, KEEP-ERS and the old valve stem seals.
REMOVE BURRS (IF ANY) FROM VALVE STEMS. Use a fine stone or crocus cloth. Clean stems thoroughly to remove all abrasives or dust particles. Lubricate lightly.

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