

INTAKE MANIFOLD

IMPORTANT: THESE GASKETS UTILIZE 2 FORMED METAL LOCATING HOOPS THAT ALLOW THE GASKET TO HANG ON THE CYLINDER HEAD BOLTS.

C-A-U-T-I-O-N: CYLINDER HEAD BOLTS ARE NOT REMOVED TO INSTALL THESE GASKETS. THE HOOPS DO NOT GO UNDER THE HEAD OF THE BOLT; THEY GO OVER IT.

IMPORTANT: THE INTAKE MANIFOLD SIDE OF THE GASKET HAS PILOTS STICKING UP THAT ALIGN THE MANIFOLD TO THE GASKET.



CLEAN MATING SURFACES of all foreign material and oil.

EXAMINE COOLANT PORT AREA OF MANIFOLD AND HEADS FOR PITTING. If pitting is excessive, resurface or replace castings. Although some mechanics fill in the pits with epoxy, we recommend refinishing or replacing castings. Do not use RTV silicone to fill in the pits!

INSTALL RAIL GASKETS DRY WITHOUT SEALERS.

BOLTS: Clean the threads of old bolts. (Used or new) Apply a light coat/drop of oil to the threads & bolt head flange washer.

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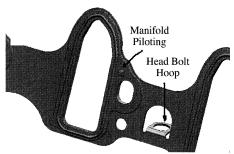
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