



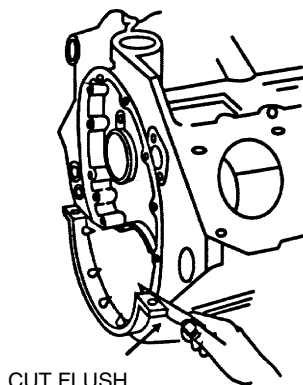
## FEL-PRO INSTALLATION TIPS

### TIMING COVER

**PRIOR TO INSTALLING THE SEAL** apply a thin coat of grease on the seal face.

**IMPORTANT:** Do not install any seal without break-in lubricant protection.

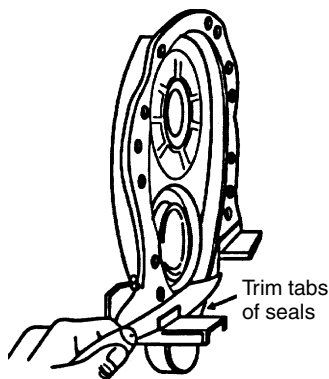
**CAREFULLY REMOVE TIMING COVER** while holding oil pan front seal in place on oil pan.



**CUT EXPOSED FRONT OIL PAN SEAL** flush with the cylinder block using a sharp blade.

**CLEAN MATING SURFACES** of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

**PRIOR TO INSTALLATION** check fit of cover gasket. If necessary, trim bottom ends of cover gasket flush with castings. Make certain to align the gasket holes with the casting holes.



**ATTACH AND ALIGN GASKET:** Apply a quick-drying adhesive sparingly in several places on the engine casting or block. Attach gasket(s) on surface where adhesive was applied. Allow time for adhesive to set. Test for slippage with light pressure. If gasket moves, allow more time.

**ATTACH AND ALIGN OIL PAN END SEAL:** Press ribs of seal into holes of timing cover. Now trim tabs of seal flush with timing cover.

**PRIOR TO REINSTALLING COVER.** Apply a 1/8" bead of silicone sealer to the oil pan to block intersections.

**REINSTALL COVER TO ENGINE.** Torque bolts evenly and slowly to OEM specifications.

**TEST RUN ENGINE.** Check all mating areas thoroughly to determine that all seals hold during operation.



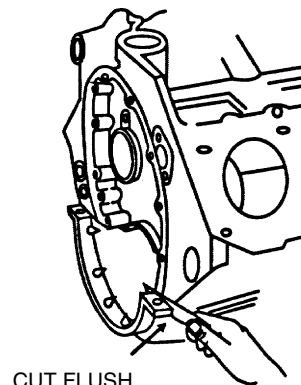
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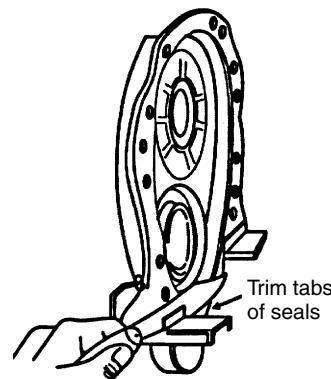
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