

AFTER REMOVING TIMING COVER, CUT EXPOSED ENDS of the oil pan gasket flush with the cylinder block using a sharp blade, remove front oil pan end seal.

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil . You may wish to use a degreaser.

PRIOR TO INSTALLATION check fit of cover gasket and oil pan segment(s). If necessary, trim bottom ends of cover gasket and oil pan segment(s) flush with castings. Make certain to align the gasket holes with the casting holes.

ATTACH AND ALIGN GASEKT AND SEGMENT(S): Apply a quick-drying adhesive sparingly in several plces on the engine casting or block. Attach gasket(s) on surface where adhesive was applied. Allow time for adhesive to set. Test for slippage with light pressure. If gasket moves, allow more time.

ATTACH AND ALIGN OIL PAN END SEAL.

PRIOR TO REINSTALLING COVER: Apply a 1/8" bead of silicone sealer to the oil pan to block and seal to segments(s) intersections.

REINSTALL COVER TO ENGINE. Torque bolts evenly and slowly to OEM specifications.

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FEL-PRO INSTALLATION TIPS

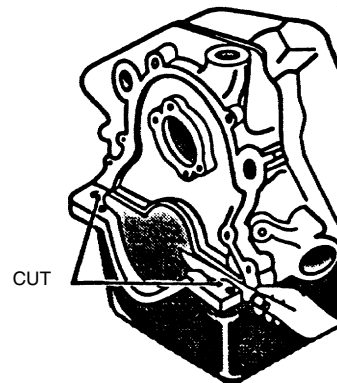
OIL PUMP

This set contains 2 oil pump gaskets. For 1963 engines before Serial No. 136800 install the thicker gasket with a tab. For 1963-67 engines including and after Serial No 136800 install the gasket without a tab.

TIMING COVER

PRIOR TO INSTALLING THE SEAL apply a thin coat of grease on the seal face.

IMPORTANT: Do not install any seal without break-in lubricant protection.



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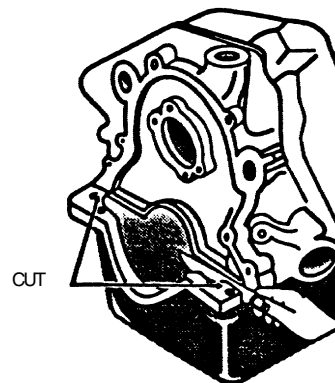
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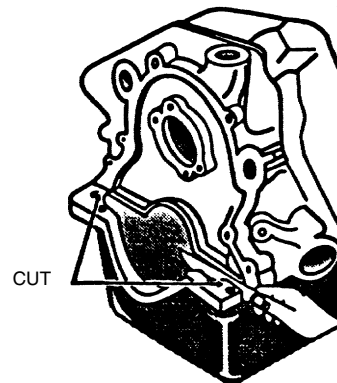
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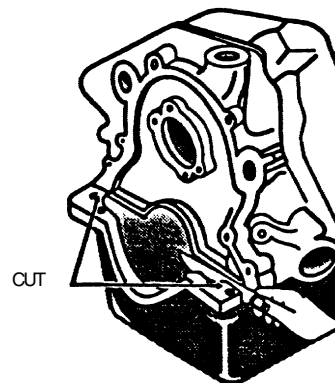
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