

FIT[®]

FEL-PRO INSTALLATION TIPS

Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing product is better than the quality of its installation.

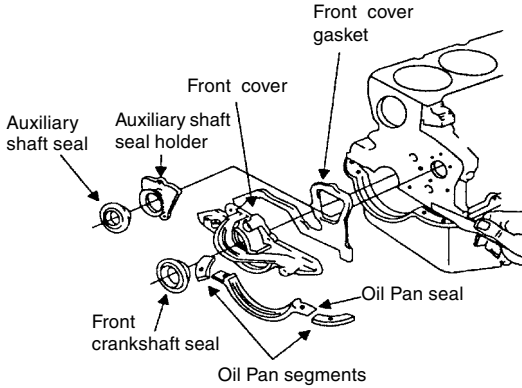
ROTATING SHAFT SEALS

This set contains 2 different front seal holder gasket. Identity as indicated.

- Passenger car - Use 45109
- 1977-88 Truck - Use 45109
- 1989 & later Truck - Use 45894

PRIOR TO INSTALLING THE ROTATING SHAFT AND/OR SEAL apply a thin coat of lubricant, such as grease, on the sealing lip and shaft.

IMPORTANT: Do not install any seal without break-in lubricant protection.



- Continued -

CUT EXPOSED END of the oil pan gasket flush with the cylinder block using a sharp blade.

CLEAN MATING SURFACES of all foreign material including oil gaskets, RTV and oil. You may wish to use a degreaser.

PRIOR TO INSTALLATION check fit for cover gasket and oil pan segment(s). If necessary, trim bottom ends of cover gasket and oil pan segment(s) flush with castings. Make certain to align the gasket holes with the casting holes.

ATTACH AND ALIGN GASKET AND SEGMENT(S): Apply a quick-drying adhesive sparingly in several places on the engine casting or block. Attach gasket(s) on surface where adhesive was applied. **Allow time for adhesive to set.** Test for slippage with light pressure. If gasket moves, allow more time.

ATTACH AND ALIGN OIL PAN END SEAL. PRIOR TO REINSTALLATION COVER: Apply a 1/8" bead of silicone sealer to the oil pan to block and seal to segment(s) intersections.

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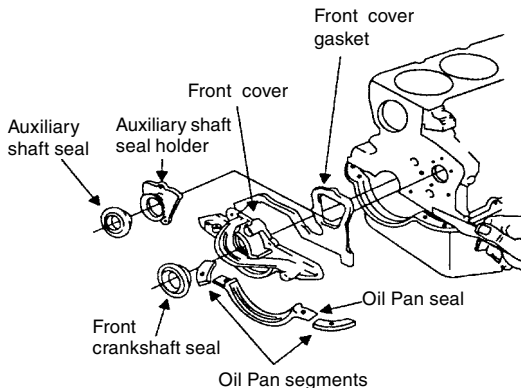
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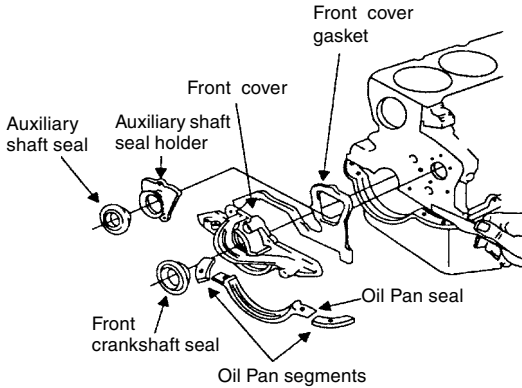
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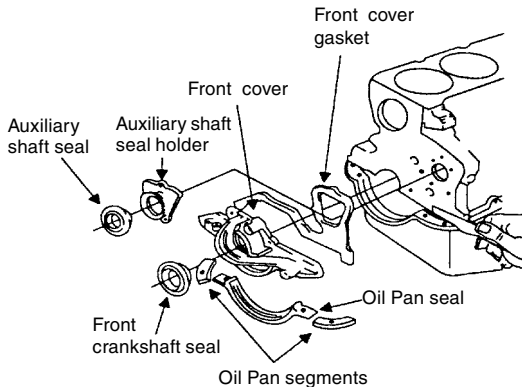
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