

## FEL-PRO INSTALLATION TIPS

### TIMING COVER SEALS

**PRIOR TO INSTALLING THE SEAL** apply a thin coat grease on the seal face.

---

**IMPORTANT:** Do not install any seal without break-in lubricant protection.

---

### TIMING COVER

For 1986 and later application having a one piece oil pan gasket, the oil pan must be removed and the gasket replaced. Disregard the oil pan end seal information.

**CUT EXPOSED FRONT OIL PAN SEAL** flush with the cylinder block using a sharp blade.

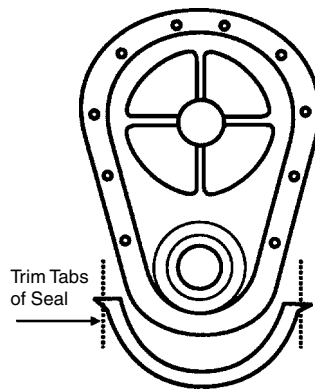
**CLEAN MATING SURFACES** of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

**ATTACH AND ALIGN GASKET:** Apply a quick-drying adhesive sparingly in several places on the engine casting or block. Attach gasket(s) on surface where adhesive was applied. **Allow time for adhesive to set.** Test for slippage with light pressure. If gasket moves, allow more time.

### ATTACH AND ALIGN OIL PAN END SEAL

**PRIOR TO REINSTALLING COVER:** Apply a 1/8" bead of silicone sealer to the oil pan to block and seal to segment(s) intersections.

**REINSTALL COVER TO ENGINE.** Torque bolts evenly and slowly to OEM specifications. Now apply a continuous bead of RTV Black silicone sealer, filling in the joint where the timing cover and oil pan meet



## FEL-PRO INSTALLATION TIPS

### TIMING COVER SEALS

**PRIOR TO INSTALLING THE SEAL** apply a thin coat grease on the seal face.

---

**IMPORTANT:** Do not install any seal without break-in lubricant protection.

---

### TIMING COVER

For 1986 and later application having a one piece oil pan gasket, the oil pan must be removed and the gasket replaced. Disregard the oil pan end seal information.

**CUT EXPOSED FRONT OIL PAN SEAL** flush with the cylinder block using a sharp blade.

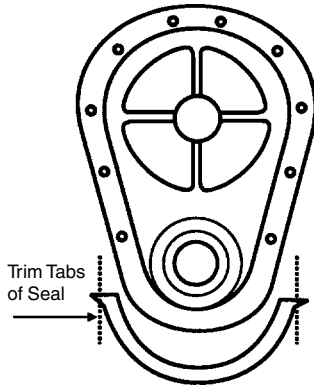
**CLEAN MATING SURFACES** of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

**ATTACH AND ALIGN GASKET:** Apply a quick-drying adhesive sparingly in several places on the engine casting or block. Attach gasket(s) on surface where adhesive was applied. **Allow time for adhesive to set.** Test for slippage with light pressure. If gasket moves, allow more time.

### ATTACH AND ALIGN OIL PAN END SEAL

**PRIOR TO REINSTALLING COVER:** Apply a 1/8" bead of silicone sealer to the oil pan to block and seal to segment(s) intersections.

**REINSTALL COVER TO ENGINE.** Torque bolts evenly and slowly to OEM specifications. Now apply a continuous bead of RTV Black silicone sealer, filling in the joint where the timing cover and oil pan meet



**ATTACH AND ALIGN GASKET:** Apply a quick-drying adhesive sparingly in several places on the engine casting or block. Attach gasket(s) on surface where adhesive was applied. **Allow time for adhesive to set.** Test for slippage with light pressure. If gasket moves, allow more time.

**ATTACH AND ALIGN OIL PAN END SEAL**

**PRIOR TO REINSTALLING COVER:** Apply a 1/8" bead of silicone sealer to the oil pan to block and seal to segment(s) intersections.

**REINSTALL COVER TO ENGINE.** Torque bolts evenly and slowly to OEM specifications. Now apply a continuous bead of RTV Black silicone sealer, filling in the joint where the timing cover and oil pan meet



**FEL-PRO INSTALLATION TIPS**

**TIMING COVER SEALS**

**PRIOR TO INSTALLING THE SEAL** apply a thin coat grease on the seal face.

---

**IMPORTANT:** Do not install any seal without break-in lubricant protection.

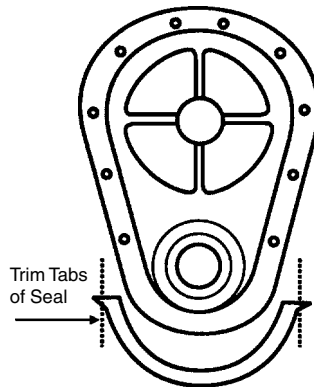
---

**TIMING COVER**

For 1986 and later application having a one piece oil pan gasket, the oil pan must be removed and the gasket replaced. Disregard the oil pan end seal information.

**CUT EXPOSED FRONT OIL PAN SEAL** flush with the cylinder block using a sharp blade.

**CLEAN MATING SURFACES** of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.



**ATTACH AND ALIGN GASKET:** Apply a quick-drying adhesive sparingly in several places on the engine casting or block. Attach gasket(s) on surface where adhesive was applied. **Allow time for adhesive to set.** Test for slippage with light pressure. If gasket moves, allow more time.

**ATTACH AND ALIGN OIL PAN END SEAL**

**PRIOR TO REINSTALLING COVER:** Apply a 1/8" bead of silicone sealer to the oil pan to block and seal to segment(s) intersections.

**REINSTALL COVER TO ENGINE.** Torque bolts evenly and slowly to OEM specifications. Now apply a continuous bead of RTV Black silicone sealer, filling in the joint where the timing cover and oil pan meet



**FEL-PRO INSTALLATION TIPS**

**TIMING COVER SEALS**

**PRIOR TO INSTALLING THE SEAL** apply a thin coat grease on the seal face.

---

**IMPORTANT:** Do not install any seal without break-in lubricant protection.

---

**TIMING COVER**

For 1986 and later application having a one piece oil pan gasket, the oil pan must be removed and the gasket replaced. Disregard the oil pan end seal information.

**CUT EXPOSED FRONT OIL PAN SEAL** flush with the cylinder block using a sharp blade.

**CLEAN MATING SURFACES** of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.