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KEEPERS and the old valve stem seals. REMOVE SPRING ASSEMBLIES,

STEMS. Use a fine stone or crocus cloth. **JVJAV MORT (YNA FI) SRRUG EVOMER**

-beunitnoO-

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REPLACE VALVE SPRING ASSEMBLIES. Compress springs just enough to install keepers. IMPORTANT: Excessive compression can result in spring retainer damaging valve stem seal. Release spring carefully.

stem guide or "boss". The seal will find its proper position on the stem once the engine starts.

INSTALL NEW SEALS. UMBRELLATYPE SEAL: Start valve stem seal over valve stem and push seal down on seal body until it touches top of valve

Clean stems thoroughly to remove all abrasives or dust particles. Lubricate lightly.

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