



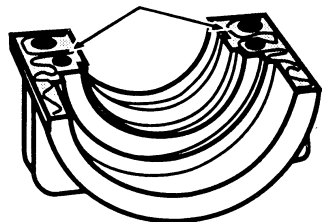
## FEL-PRO INSTALLATION TIPS

### REAR MAIN BEARING SEAL

**CLEAN MATING SURFACES** (cap, block and grooves of cap and block). You may wish to use a degreaser.

**REMOVE NICKS AND SCRATCHES (IF ANY) FROM THE CRANKSHAFT SEALING SURFACE** using a crocus cloth.

Pro Line® and Set and Seal®



**PRIOR TO INSTALLING THE REAR MAIN BEARING CAP** apply an anaerobic sealant to the cylinder block mating surface where it meets with the rear main bearing cap.

**REINSTALL CAP TO CYLINDER BLOCK.**

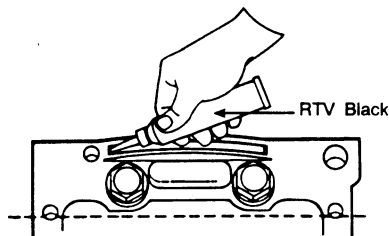
Torque to OEM specifications.

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**INSTALL SEAL** into the cylinder block. The seal is properly installed when its largest raised sealing lip is toward the **front** of the engine. (Seals with a metal garter spring require the spring to face towards the **front** of the engine.)

**LUBRICATE SURFACE** of seal lip and crankshaft by applying a thin coat of motor oil or grease. If engine will not be started within several days, grease is recommended.

**IMPORTANT:** Never install any seal without break-in lubricant protection.



**FILL SIDE SEAL CAVITIES** with silicone sealer. Wipe off excess sealer. Note: for 177 C.I.D. engines, sealer is **NOT REQUIRED** because gasket has tabs that fit into cavities.

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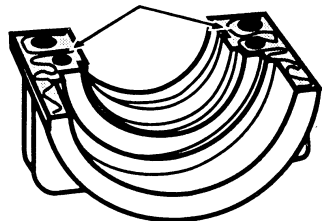
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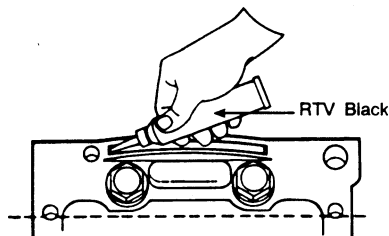
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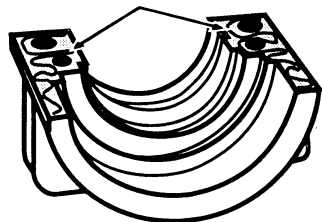
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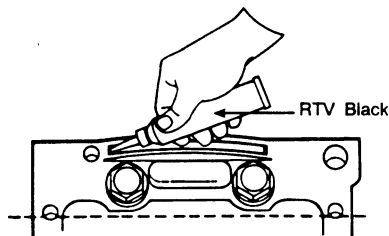
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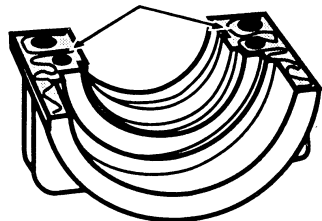
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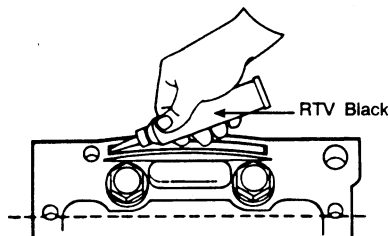
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