ATTENTION: Refer to the appropriate shop manual for your vehicle to obtain specific service procedures for this part. If you do not have a service manual or lack the skill to install this part, it is recommended that you seek the services of a qualified technician. Pay special attention to all cautions and warnings included in the shop manual. Read and follow all instructions carefully.

Buick 2009-05, Cadillac 2009-04, Chevrolet 2016-04, Pontiac 2008-04

With a scan tool on applicable vehicles:

- 1. Install a scan tool through the OBD-2 port.
- 2. Turn ON the ignition, with the engine OFF.
- 3. Select HVAC Control Module.
- 4. Select Special Functions.
- 5. Select recalibrate All Motors. Do NOT adjust the climate control until calibration is complete.
- 6. Select ON, wait 60 seconds.

Without a scan tool:

- 1. Do not power unit prior to mounting to heater box.
- 2. Disconnect negative battery cable.
- 3. Turn Ignition on, WAIT 5 MINUTES, then turn ignition off.
- 4. Reconnect negative battery cable.
- 5. Insert Key into ignition and turn ON, with engine OFF. DO NOT ADJUST THE CLIMATE CONTROL UNIT UNTIL CALIBRATION IS COMPLETE.
- 6. Step 5 should take about 5 minutes.

The reset process must be performed after the actuator is installed under the dash and must not be plugged in prior to mounting the unit. The air door actuator will not work properly unless the preceding steps are taken!

Disclaimer:

Even though every attempt is made to ensure this information is complete and accurate, it is impossible to account for all possible circumstances or situations. Please consult with a qualified auto technician before attempting to perform any work you are not qualified to do. Automobiles can be hazardous to work on; be sure to take all necessary safety precautions. Failure to do so may result in property damage or personal injury. Certain motor vehicle standards and performance requirements may apply to your motor vehicle (such as Federal Motor Vehicle Safety Standards by the National Highway Traffic Safety Administration). Be sure that your work is performed in accordance with such standards and that you do not disable any motor vehicle safety feature.